

## EI-6042

**Technical Data Sheet** 

## Liquid Molding Compound for WLP / SiP / MUF

## DESCRIPTION

EI-6042 is applied for Die first (Grind & PI coat RDL process) and RDL first (MUF process only), which reveals low warpage performance by high glass transition temperature, low modulus and low CTE.

## **FEATURES**

- Low warpage
- Superior adhesion for silicone wafer and Cu
- Excellent flow ability for gap filling

UNCURED PROPERTIES			TEST DESCRIPTION	TEST METHOD
Filler Type		Silica		
Percent Solids		82 %		QC-SOP-11
Particle Size (average)		$\sim 5 \mu m$		QC-SOP-4
Particle Size (maximum)		<b>≦10μm</b>	SEM	
Specific gravity		1.87		QC-SOP-12
Viscosity @ 25°C		200 Pa.s	Brookfield CP51 @ 1 rpm	QC-SOP-8
Work Life @ 25°C		12 hours		
Storage Life @ -40°C		12 month		
Recommend p	rocess condition:			•
Thawing time 21			2hrs @ room temperature	
In mold condition		7 minute @ 130°C		
Post Mold Cure		2 hr @ 180°C		
PROPERTIES AFTER POST CURE		TEST DESCRIPTION	TEST METHOD	
Ionics	Chloride	<b>≦20 ppm</b>		QC-SOP-6
	Sodium	<b>≦10 ppm</b>		QC-SOP-6
	Potassium	<b>≦10 ppm</b>		QC-SOP-6
<b>Coefficient of Thermal Expansion</b>			TMA	QC-SOP-13
	Below Tg	13 ppm/°C		
	Above Tg	26 ppm/°C		
Glass Transition Temperature 184°C		DMA	QC-SOP-14	
Modulus	@ 25°C	13 GPa	DMA	QC-SOP-14
	@150°C	5.6GPa		

The figures shown above are typical values only for your reference.